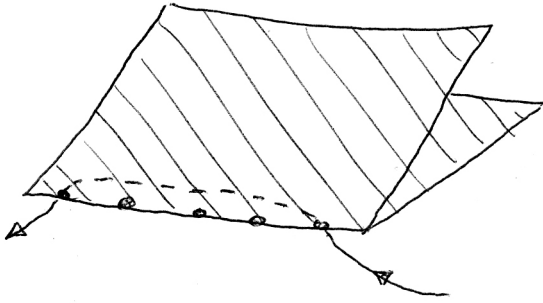
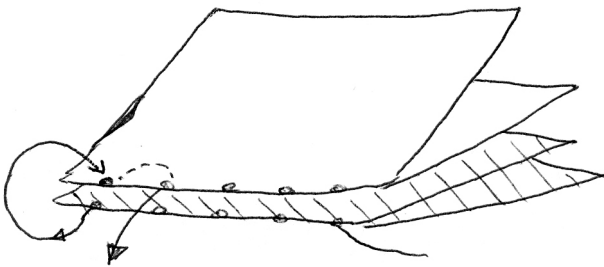


SOFTCOVER COPTIC BINDING  
SINGLE NEEDLE VARIATION  
Professor James Bailey



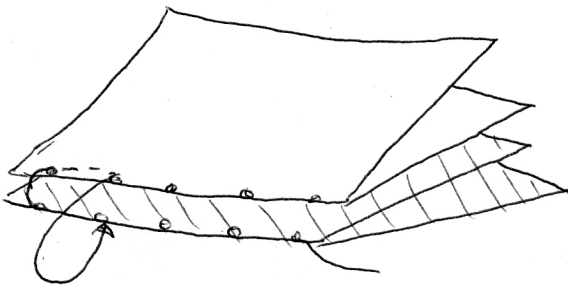
Start on the OUTSIDE of the first signature.

Go into the hole and all the way down and come out the last hole. (Leave about a 1" tail of thread on your first hole)

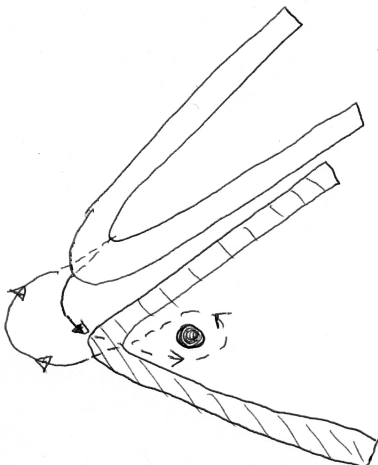


As you come out the hole add your second signature on, and enter through the first hole on the second signature.

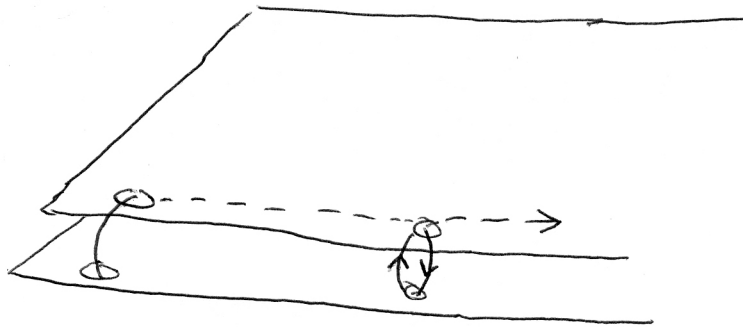
On the side go to the second hole and come out.



Do go to the first signature and re-enter the hole.



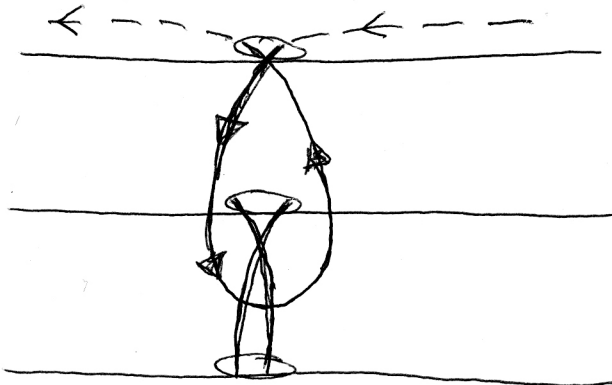
As you re-enter the hole, pass your needle around the thread that is running up the gutter and then re-exit the same hole as you came in on.



Repeat this pattern till you reach the end of the second signature.

When you've reached the end, tie off the thread to the tail coming out of the first signature.

Now add your third signature by going into the first hole of that signature.



As you come out of the next signature,

GO DOWN and INSERT the needle between the cover and the signature and do a KETTLE STITCH, and then back UP and re-enter the same hole.

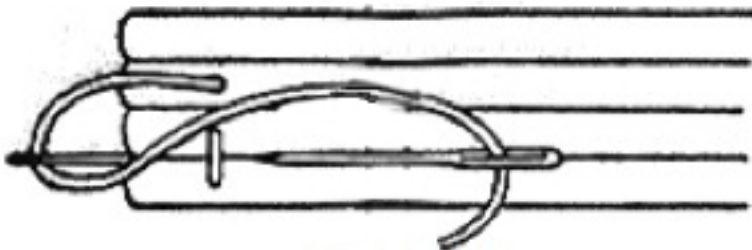
Continue this pattern, as you move along each signature.

(Going down and doing a kettle stitch by inserting your needle between the signature your currently sewing and the previous one.)

Continue until you've sewn all your signatures.

When you've added your last signature and get to the final hole, come out of the hole, and do a couple of KETTLE STITCHES to tie off the end.

Cut any extra thread.



Kettle Stitch